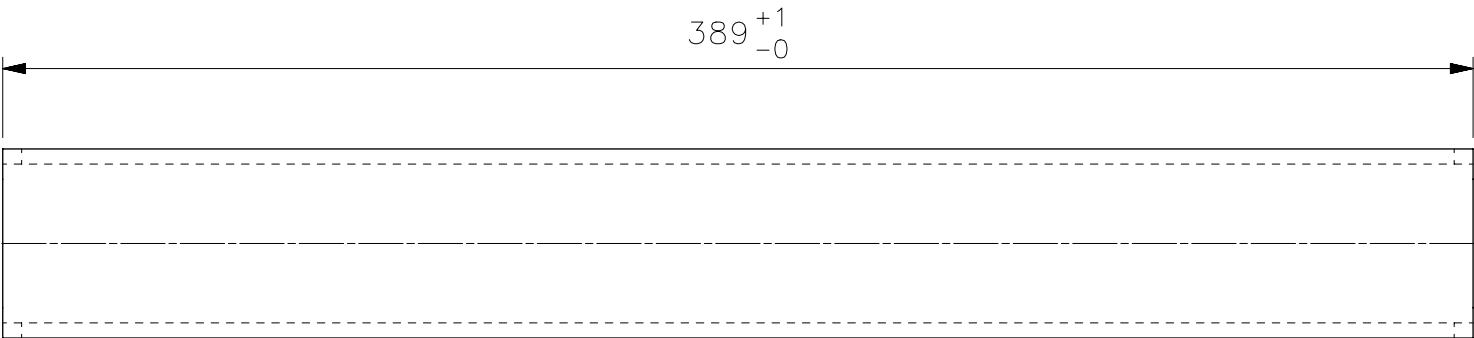
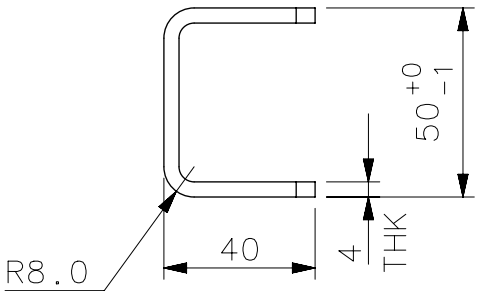


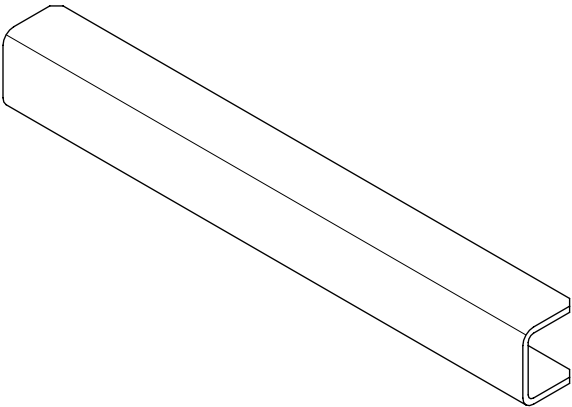
CH 5X45°
TYP



ROLLING DIRECTION



DEVELOPED SIZE 389X115



NOTE :-

PART MUST BE FREE FROM FRACTURE, FLASH & SHARP EDGES AND ANY SURFACE IMPERFECTIONS, THAT MAY AFFECT FIT OR FUNCTION OF THE PART.

<SC> :SIGNIFICANT CHARACTERISTICS										▽:CRITICAL CHARACTERISTICS									
BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.										MAHINDRA & MAHINDRA LIMITED TRACTOR DIVISION KANDIVLI(EAST), MUMBAI 400 101, INDIA.									
UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989										E.R. / PROC.REQ.NO : 18083					PART NO. : 007530436D2				
DIMENSIONS										PART NAME : CHANNEL- BATTERY MTG SUPPORT									
LINEAR IN mm.		OVER	0.5	3	6	30	120	400	1000	2000									
		UPTO	3	6	30	120	400	1000	2000	4000									
f	FINE	(X.XXX)	± 0.05	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3	± 0.5	-									
m	MEDIUM	(X.XX)	± 0.1	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2									
c	COARSE	(X.X)	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	± 4									
v	VERY COARSE (X)	-	± 0.5	± 1	± 1.5	± 2.5	± 4	± 6	± 8										
ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.																	
		OVER	-	10	50	120	400												
		UPTO	10	50	120	400	-												
f	FINE	(X.XXX)	± 1°	± 0° 30'	± 0° 20'	± 0° 10'	± 0° 5'												
m	MEDIUM	(X.XX)																	
c	COARSE	(X.X)	± 1° 30'	± 1°	± 0° 30'	± 0° 15'	± 0° 10'												
v	VERY COARSE (X)		± 3°	± 2°	± 1°	± 0° 30'	± 0° 20'												
PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.																			
COMPUTER GENERATED DRAWING					DO NOT CHANGE MANUALLY														
IF IN DOUBT, ASK			DO NOT SCALE			DRG SIZE : A3			ALL DIMENSIONS ARE IN mm.					CHECK DRG WITH LATEST CHANGE No_____					